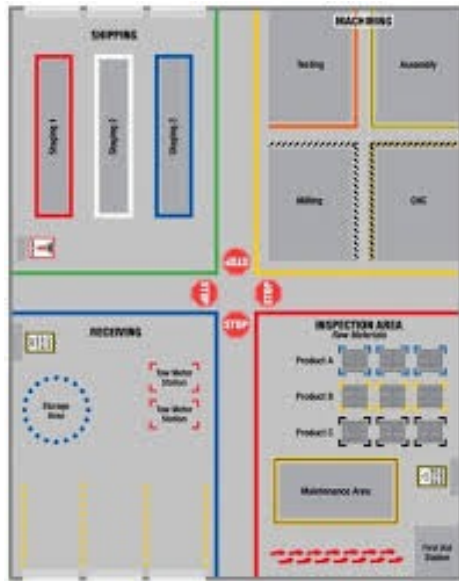


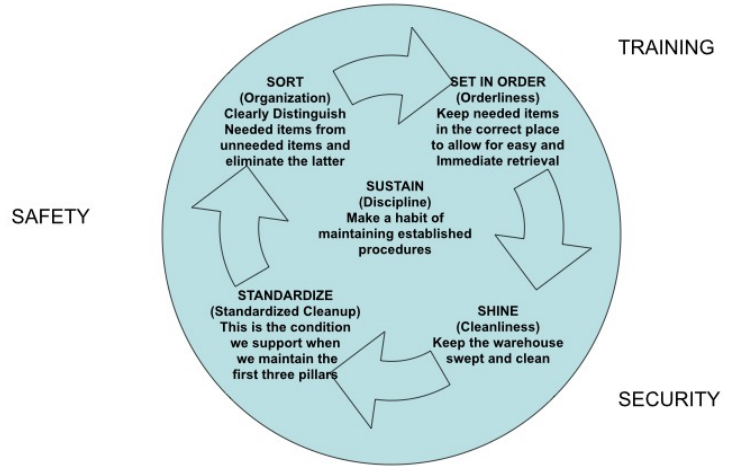


Did You Know?
May 20th 2015

McCullister's Adopts 5S



5S Method



The 5S Philosophy was developed in Japan and stands for the Japanese words seiri (tidiness), seiton (orderliness), seiso (cleanliness), seiketsu (standardization), and shitsuke (discipline). These words have been adopted into the English words; Sort, Set In Order, Shine, Standardize and Sustain, making up the Americanized version of the 5S Philosophy

This philosophy is an important element of lean warehousing and distribution. McCullister's has adopted the 5s Philosophy in its National Distribution Centers. Each of the McCullister's locations is in the process of implementing these lean principles. This standardization across the McCullister's distribution network will allow the McCullister's Team to provide the highest level of quality services in the industry. McCullister's values, commitment to quality and continuous improvement has allowed the McCullister's team to be able to service many of the Fortune 500 companies over our 70 years.

